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Zenon Environmental Inc CA

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Multi-component liquid micro-filtration apparatus with surface cleaning - has vertical skeins formed of a number of equ hollow fibres each end held in headers where air discharged at s produces bubbles in quantity large enough to scrub the fibres.

Patent Assignee: ZENON ENVIRONMENTAL INC (ZENO-N)

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Patent Family:
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WO 9706880 A2 19970227 WO 96CA536 A 19960808

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WO	9706880	A2	19970227	WO	96CA536	A	19960808	199715
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Priority Applications (No Type Date): US 96690045 A 19960731; US 9 19950811; US 99333669 A 19990615

Cited Patents: 2.Jnl.Ref; JP 7136470; JP 63143905; WO 9411094 Patent Details:

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Designated States (Regional): AT BE CH DE DK ES FI FR GB GR IE NL PT SE

AU 9666528 A B01D-053/62 Based on patent WO 9706880 US 5639373 A 29 B01D-065/02

TW 320661 A D04H-001/02 EP 846023 A2 E B01D-063/02 Based on patent WO 9706880 Designated States (Regional): DE FR GB IT NL

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ΕP	1170052	A1	E	B01D-063/02	Div ex application EP 9692628
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	37549				

Designated States (Regional): DE FR GB IT NL Abstract (Basic): WO 9706880 A

A micro-filtration appts. has first and second headers ver spaced apart at a fixed distance, the lower within the liq. su Each header securely holds one end of a number of hollow fibre membranes each of equal length which is 0.1 to 5% greater than length between the headers permitting restricted movement of t central fibre portion independent of the movement of another f which are subjected to transmembrane pressure differential in 0.1 to 50 psi.

Also claimed are: (i) permeate collecting means sealing co in fluid communication with permeate discharge face of each he a means to withdraw the permeate; (ii) gas scrubbing assembly; process for maintaining the outer surfaces of the membranes fr build-up; (iv) method of forming a skein; and (v) a header hav potted hollow fibre membranes.

USE - Micro filtration of multicomponent liqs., e.g. fruit for clarification, waste water, proteinacaous dairy produces i cheese whey, activated sludge etc..

ADVANTAGE - Effectively cleans the filter media which is u overcoming problems of fibre rotating, bunching together and ab each other as experienced in prior art.

Dwq.9/20

Abstract (Equivalent): US 5639373 A

In a microfiltration membrane device, for withdrawing perm essentially continuously from a multicomponent liquid substrat increasing the concentration of particulate material in it, in multiplicity of hollow fibre membranes, or fibres, unconfined shell of a module, the fibres together having a surface area > the fibres being swayable in the substrate, the fibres being s a trans-membrane pressure differential in the range 0.7 kPa (0 to 345 kPa (50 psi), and each fibre having a length > 0.5 m; a header and a second header disposed in transversely spaced-apa relationship with the second header within the substrate; the header and the second header having opposed terminal end porti each fibre sealingly secured in it, all open ends of the fibre extending from a permeate-discharging face of at least one hea permeate collection means to collect the permeate, sealingly c in open fluid communication with a permeate-discharging face o the headers; and, means to withdraw the permeate; the improvem comprising, the fibres, the headers and the permeate collectio together forming a vertical skein where the fibres are essenti vertically disposed and terminal end portions of individual fi potted in proximately spaced-apart relationship in cured resin first header being upper and disposed vertically spaced-apart relationship above the second header, with the opposed faces a



distance; each of the fibres having the same length, the lengt from 0.1% to > 5% greater than the fixed distance so as to per restricted displacement of an intermediate portion of each fib independently of the movement of another fibre.

Dwg.0/13

Derwent Class: D13; D15; J01

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